



SWISS MADE SWISS TECHNOLOGY





PRECISA DNA: ZERO COMPROMISE SERIES 340

Laboratory and industrial technicians are aware of the significance of the results they provide. That is why they are unwilling to accept any compromise in their field of work. This is precisely why leading specialists around the world place their trust in Precisa and have done for decades.

PRECISA DNA:

Over 40 years of experience made it possible to provide reliable weighing data during drying and ashing. The inbuilt analytical balance enables automatic endpoint detection and weight control during the whole analysis.

PRECISA DNA: SWISS PRECISION

Precisa products are prime examples of Swiss perfection and reliability. They are tried and tested in both demanding laboratory environments and industrial applications, and are subject to rigorous quality controls throughout the entire manufacturing process. Precisa invests continuously in developing new technologies and employs a highly qualified team. The result is a stateof-the-art range of precision instruments for the most exacting demands.



FULLY AUTOMATED

The equipment works completely autonomously once it is loaded and started. This offers the user a completely new time management option as the analysis can be run at different time periods which could not previously be used (e.g. at night).

By the permanent recording of the measurements during the entire process and the automatic storage of the final results, results are available at any time.

INTUITIVE TOUCH SCREEN CONTROL

prepASH features a high resolution colour touch screen (VGA 5.7") which is simple and easy to use thanks to the language-independent icons. The sample chamber is opened and closed automatically by touching the icon on the screen.

DRY WEIGHT AND ASH

One of the most important parameters in analytical testing of many materials and substances is the determination of dry weight and ash. This is often time-consuming and has a high error potential when performed in the classic way with drying/muffle oven and precision balance.

EFFICIENT DAILY ANALYSIS

prepASH with its easy operation is a fully automatic analysis system for thermo gravimetric determination of dry weight and ash. The prepASH intelligently unites the functions of a drying oven, muffle oven, analytical balance and evaluation unit into one system.

HEATING & CAPACITY



From 12 to 29 Samples in One Run

High efficiency through the simultaneous analysis of Moisture, Ash and Volatiles of up to 29 samples in one run. Optional sample plates are available on demand.

Analysis operating at temperatures of up to 1000°C

Powerful heating element ensures fast and homogenous temperature distribution within a wide temperature range of 50°C to 1000°C.

Quartz glass protection

The heating element is protected with quartz glass providing excellent thermal shock resistance.

Temperature Profile

The temperature profile is freely definable with ramping and holding temperatures enabling moisture, volatile and ashing with one single weighing. Temperatures can be set between 50°C to 1000°C. Combustion atmosphere can be varied by choosing the process gas (air, O2, N2).

Adapt to the needs of the sample

- Work with crucibles which fit best the application.
- Work with your own special crucibles in the adapters of the 12 sample plate.

BALANCE & WEIGHING











Precisa Analytical Balance

With built-in high performance, Precisa's analytical balance with its unique housing, provides direct weighing at 0.1 mg resolution, eliminating the need for an additional balance.

Continuous Control of the Analytical Cycle

Weighing curves are recorded over time for each individual test sample. This permits automatic end-point determination and control during the entirety of the drying and ashing process. No additional computer is needed.

Automatic End Point Detection

The analysis is finished when all samples have reached a stable weight. The auto-stop criteria can be chosen from 0.1-9.9 mg per 1 min, 30 min or 60 min. Alternatively the analysis can be stopped at a fixed time.

CONNECTIVITY & OUTPUT





Standalone Device

Standalone, but well connected. High-resolution graphics touch screen (colour, VGA 5.7") which is simple to use and features language-independent user guidance using icons. Process sequence with all parameters shown on the colour screen. No additional computer required.

Connectivity Options

Ethernet, 2 USB ports and RS232. Connect to/with: PC (ethernet or direct), Keyboards, Barcode reader, USB-Sticks, Printer.

Transfer Data

All measurement data is stored on the device and can be reproduced by means of USB stick or over the network on the PC and transferred into LIMS.

PC software prepDATA for extended data evaluation, online monitoring, statistic and report preparation.

QUALITY & CONTROL



201117SIIV.log

 Start Time:
 11/17/2020 12:43:13 PM

 End Time:
 11/18/2020 1:22:26 AM

 User prepASH:
 PRECISA1

 User:
 PRECISA1

Method: VEAS_Test_nov_20.log



| | | | | A | Loss[%]/St | art | B: Res[%]/Star | t C: I | Res[%]/Start |
|-------|------|------------|----|-------------|---------------|--------|----------------|--------|--------------|
| Group | Pos. | Sample | ID | Tare [g] | Weight [g] | Result | Weight [g] | Calc. | Time |
| 1 | 1 | Sample1 2g | - | 13,7531 | 2,0567 | A | (AS) 0,1767 | 91,409 | 03:14 |
| | | | | | | В | 0,0384 | 1,867 | 10:40 |
| | | | | | | С | (AS) 0,0390 | 1,896 | 11:20 |
| 1 | 2 | Sample1 2g | - | 15,2351 | 2,1948 | A | (AS) 0,1842 | 91,607 | 02:49 |
| | | | | | | В | 0,0409 | 1,863 | 10:40 |
| | | | | | | С | (AS) 0,0404 | 1,841 | 11:20 |
| 1 | 3 | Sample1 2g | - | 14,1884 | 2,0741 | Α | (AS) 0,1746 | 91,582 | 03:20 |
| | | | | | | В | 0,0375 | 1,808 | 10:40 |
| | | | | | | С | (AS) 0,0384 | 1,851 | 11:20 |
| 2 | 4 | Sample1 5g | - | 17,9643 | 5,2566 | А | (AS) 0,4444 | 91,546 | 04:35 |
| | | | | | | В | 0,0988 | 1,880 | 10:40 |
| | | | | | | С | (AS) 0,0984 | 1,872 | 11:20 |

Quality Management Protocol

All 3 prepASH 340 Series models work autonomously as stand-alone-units and offer full control and documentation. They display the weight loss of each individual sample during the program steps and display these on the colour Touch Screen display.

Beyond that all models can be connected though Ethernet interface to the network and be remotely monitored by means of prepDATA software on the PC.

The results are calculated as losses or residuals in respect of weighing-in or pre-interval values (e.g. dry mass). The user may choose between %, ‰, g/kg, g.

- User identification with password at different access levels
- Hardware/Software and adjusting information; printed on each report
- Audit Trail

| User | · ID | | Le | evel | | | | |
|--------------|--------------------------------------------------------|----------|-------------------|-------------|----------------|--------------|--|--|
| | PRECISA: | 1 | - F | Su | pervi | sor | | |
| | | | , | | | | | |
| Pass | word | | _ | | \bigcirc | | | |
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| stati re | timeStamp | user | changedParamet | erldValue | newValue | info 🔺 | | |
| OK 1 | 2018/02/19_11:58:25_(01:0 2018/02/19_11:58:25_(01:0 | PRECISA: | Loginfo | | AuditTrail.lo | creatednewau | | |
| OK 3 | 2018/02/19_11:58:32_(01:0 | PRECISA | login:loginEvent | | PRECISAL | servicemode | | |
| OK 4 | 2018/02/22_08:30:36_(01:0 | PRECISA: | login:loginEvent | | PRECISA1 | servicemode | | |
| OK 5 | 2018/03/05_11:25:41_(01:0 | PRECISA: | disk:disk_size | 19/29Sample | 12Samples | | | |
| OK 6 | 2018/03/06_13:14:30_(01:0 | PRECISA: | changeFile:result | n.log | n.log | | | |
| OK 8 | 2018/03/06_14:58:53 (01:0 | PRECISA | disk:disk_size | 12Samples | 19/29Sample | | | |
| OK 9 | 2018/03/07_06:45:31_(01:0 | PRECISA | login:loginEvent | | PRECISA1 | servicemode | | |
| OK 10 | 2018/03/07_06:45:49_(01:0 | PRECISA: | exitPrepASHsoft | | | | | |
| OK 11 | 2018/03/07_06:50:25_(01:0 | PRECISA: | login:loginEvent | 0.00 | PRECISA1 | servicemode | | |
| OK 12 | 2018/03/08_12:21:42_(01:0 | PRECISA: | prepASHType:De | UFF | UN DRECTSA1 | | | |
| OK 14 | 2018/03/08_13:12:30 /01:0 | PRECISA | login:loginEvent | | PRECISAL | servicemode | | |
| OK 15 | 2018/03/08_15:44:29_(01:0 | PRECISA | login:loginEvent | | PRECISA1 | servicemode | | |
| OK 16 | 2018/03/09_09:22:44_(01:0 | PRECISA: | login:loginEvent | | PRECISA1 | servicemode | | |
| OK 17 | 2018/03/16_09:27:01_(01:0 | PRECISA: | login:loginEvent | | PRECISA1 | servicemode | | |
| OK 10 | 2010/03/10_13:30:13_(01:0 | PRECISA | exiterepresensula | | | T | | |
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| ва | iance Calibratio | n: | remp | erature | Calibrat | lion: | | |
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| pre | epash sonware: | ва | ance Softv | vare: | | _ | | |
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| 07 | /30/08 | XB | 120A | | | | | |
| - ' | , | NO | 1-0190 Pt | 13 | | | | |
| N01-0190 P13 | | | | | | | | |
| | | 21 | 111-454 | | | | | |
| S/N: | 3400032 | 31 | 00-954 | | | | | |

OPTIONS & SPECIAL APPLICATIONS



High Sample Throughput

prepSTATION with advanced cooling system improves workflow and manages high throughput testing.

prepSTATION with Advanced Cooling



Sulfated-Ash

A scrubber may be connected with sulfated ash application. Sulfuric acid fuming step can be done automatically in prepASH.

Scrubber

|) | ASTM_900.log ✓ ASTM_coal.log ASTM_coke.log Test ASTM.log | |
|----------|-------------------------------------------------------------------|--|
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Coal/Coke Interface

Coal/Coke Applications

Determine moisture, volatiles, fixed coal and ash in one analysis. There is a predefined, calibrated method for the coal/coke in which you can easily adapt parameters. Work with our special crucibles with lids.

MODELS

| Model | Capacity | Readability | Repeatability | Temperature Range | Crucibles | Response Time | ltem No. |
|-------------|----------|-----------------|------------------------------|----------------------|-----------------|------------------|--------------|
| prepASH 229 | 120 g | 0.1 mg / 0.01 ‰ | 1 g / 0.2 ‰ 10 g / 0.02 ‰ | 50 - 1 000°C | 29 pcs. / 35 ml | 4 s | 340-9220-001 |
| prepASH 219 | 120 g | 0.1 mg / 0.01 ‰ | 1 g / 0.2 ‰ 10 g / 0.02 ‰ | 50 - 1 000°C | 19 pcs. / 35 ml | 4 s | 340-9221-001 |
| prepASH 212 | 120 g | 0.1 mg / 0.01 ‰ | 1 g / 0.2 ‰ 10 g / 0.02 ‰ | 50 - 1 000°C | 12 pcs. / 40 ml | 4 s | 340-9222-001 |

| | | | | | Recommendations | |
|---------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-------------|-------------|--------------------------|-------------------------------|--------------------------|
| Options | prepASH 229 | prepASH 219 | prepASH 212 | Standard Applications | Sulfuric Acid Applications | Volatile (Coal, Coke) |
| 3 inputs gas flow control unit for air and 2 additional gases (N2, O2) | 340-8502 | 340-8502 | 340-8502 | yes | yes | essential |
| prepSTATION includes: - prepSTATION unit - EP 120A analytical balance - Data cable for the connection between prepSTATION and balance | 340-9010 | 340-9010 | 340-9010 | yes | yes | no |
| Scrubber, Condensation-neutralization-absorption unit for e.g. determination of sulfated ash with sulfuric acid | 340-9001 | 340-9001 | 340-9001 | optional | essential | no |
| Scrubber, Condensation-Absorption-Connection-Set | 340-9002 | 340-9002 | 340-9002 | optional | essential | no |
| ECD Enhanced cooling device | 340-8504 | 340-8504 | 340-8504 | yes | yes | yes |
| ECD Enhanced cooling device, as retrofit kit | 340-9004 | 340-9004 | 340-9004 | yes | yes | yes |

| | | | | | Recommendations | Recommendations | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|------------------------|-------------|--------------------------|-------------------------------|--------------------------|--|--|
| Accessories | prepASH 229 | prepASH 219 | prepASH 212 | Standard Applications | Sulfuric Acid Applications | Volatile (Coal, Coke) | | |
| Sample plate for 29/19 crucibles, silicate ceramic SiC, for prepASH 229 and prepASH 219 | standard (340-4065) | standard (340-4065) | - | standard 229/219 | standard 229/219 | standard 229/219 | | |
| Crucible 35ml, porcelain glazed, set of 5 pieces APPROVED for applications with acid | standard | standard | 340-8037 | standard 229/219 | standard 229/219 | no | | |
| Crucible 26ml, Al203, for use with lid Al203, set of 5 pieces, use with sample plate 29/19 and crucible-lid 340-8033 NOT recomended for applications with acid | 340-8032 | 340-8032 | 340-8032 | yes | yes | standard 229/219 | | |
| Crucible-lid, Al203, set of 5 pieces use with sample plate 29/19 and crucible 340-8032 | 340-8033 | 340-8033 | 340-8033 | yes | yes | standard 229/219 | | |
| Sample plate for 12 large crucibles, silicate ceramic SiC, for prepASH 229/219/212 use with adapter 340-8035 | 340-4072 | 340-4072 | standard | standard 212 | standard 212 | no | | |
| Adapter for crucible, silicate ceramic SiC, set of 5 pieces use only with sample plate 12 and standard crucible 340- 8034, 340-8038 or other crucible available from the market | 340-8035 | 340-8035 | standard | standard 212 | standard 212 | no | | |
| Crucible 40ml, porcelain glazed, SiC ASTM D 189-65, set of 5 pieces, use only with sample plate 12 and adapter 340-8035 APPROVED for applications with acid | 340-8034 | 340-8034 | standard | standard 212 | standard 212 | no | | |
| Crucible 50ml, porcelain glazed, set of 5 pieces use only with sample plate 12 and adapter 340-8035 NOT recomended for applications with acid | 340-8038 | 340-8038 | 340-8038 | yes | yes | no | | |
| Sample plate holder | 340-8012 | 340-8012 | 340-8012 | yes | recommended | yes | | |
| Crucible tongs | PN 3950-099 | PN 3950-099 | PN 3950-099 | standard | standard | - | | |
| Crucible tongs for crucible with lids | 340-7090 | 340-7090 | 340-7090 | _ | _ | standard | | |
| Protection for Thermocouple | 340-8516 | 340-8516 | 340-8516 | optional | optional | optional | | |
| | | | | | | | | |

Additional Accessories & Application

- Further accessories, see Special Products / Accessories

SPECIFICATIONS

| Model | prepASH 229 | prepASH 219 | prepASH 212 |
|-----------------------------------------------------------|-----------------------|-----------------------|-----------------------|
| Samples, Crucibles | | | |
| Samples | 29 | 19 | 12 |
| Sample plate for 19/29 samples | standard | standard | no |
| Crucibles 35 ml | 35 | 25 | no |
| Sample plate for 12 samples | option | option | standard |
| Adapter | option | option | 15 |
| Crucible 40 ml | option | option | 15 |
| Crucible 50 ml | option | option | option |
| Weighing system | | | |
| Weighing range | 120g | 120g | 120g |
| Readability | 0.0001 g | 0.0001 g | 0.0001 g |
| Minimum sample weight | 0.1 g | 0.1 g | 0.1 g |
| Heating control system | - | - | - |
| Temperature range | 50°C - 1000°C | 50°C - 1000°C | 50°C - 1000°C |
| Temperature stability | + / - 2 % | + / - 2 % | + / - 2 % |
| Process control system | | | |
| Maximum program steps | 10 | 10 | 10 |
| Maximum total analysis time | 36 h | 36 h | 36 h |
| | 0.1 - 100 mg / | 0.1 - 100 mg / | 0.1 - 100 mg / |
| Auto stop | 1 min, 30 min, 60 min | 1 min, 30 min, 60 min | 1 min, 30 min, 60 min |
| Atmosphere | | | |
| Oxygen, 0/3/6/9 I/min | option | option | option |
| Nitrogen, 0/3/6/9 I/min | option | option | option |
| Air, 0/3/6/9 l/min | option | option | option |
| Exhaust | yes | yes | yes |
| Absorption unit for sulfuric acid | option | option | option |
| Results | | | |
| Weight loss / Residual weight | %, ‰, g | %, ‰, g | %, ‰, g |
| Weight loss / Residual weight related to pre-interval | %, ‰, g | %, ‰, g | %, ‰, g |
| Repeatability | 1 g / 0.02 % | 1 g / 0.02 % | 1 g / 0.02 % |
| Monitoring | | | |
| Remote on PC via Network | yes | yes | yes |
| Acoustic | yes | yes | yes |
| Operation | | | |
| Display | 5.7" VGA colour | 5.7" VGA colour | 5.7" VGA colour |
| Keyboard | touch screen | touch screen | touch screen |
| Menu-controlled | yes | yes | yes |
| PC independent operation | yes | yes | yes |
| Sample list, preparation and evaluation on PC via network | yes | yes | yes |
| Sample preparation outside (with balance) | yes | yes | yes |
| Prinout | | | |
| Graphic | yes | yes | yes |
| Table | yes | yes | yes |
| Method | yes | yes | yes |
| Memory capacity | | | |
| Methods | unlimited | unlimited | unlimited |
| Measured values | unlimited | unlimited | unlimited |

SPECIFICATIONS

| Model | prepASH 229 | prepASH 219 | prepASH 212 |
|-----------------------------------------|---------------------------------------------|---------------------------------------------|---------------------------------------------|
| Data output, interfaces | | | |
| RS232 inteface for external weighing in | with USB converter | with USB converter | with USB converter |
| USB for Printer | yes | yes | yes |
| USB for Barcode Scanner | yes | yes | yes |
| USB for Memory stick | yes | yes | yes |
| USB for external weighing in | yes | yes | yes |
| Ethernet for Printer | yes | yes | yes |
| Ethernet for PC-Data-evaluation | yes | yes | yes |
| Ethernet for PC-Remote-observation | yes | yes | yes |
| Ethernet for PC-Remote-support | yes | yes | yes |
| Calibration | | | |
| Balance | 2 point | 2 point | 2 point |
| Temperature | 2 point | 2 point | 2 point |
| Connection | | | |
| Mains voltage | 230 VAC (+15/- 20%) | 230 VAC (+15/- 20%) | 230 VAC (+15/- 20%) |
| Frequency | 50 to 60 Hz | 50 to 60 Hz | 50 to 60 Hz |
| Current input | 25 A | 25 A | 25 A |
| Weight and dimensions | | | |
| Weight | 99 kg | 99 kg | 99 kg |
| Dimensions (H) Height with cover opened | H (H) x W x D / 620 (980) x 590 x 870 mm | H (H) x W x D / 620 (980) x 590 x 870 mm | H (H) x W x D / 620 (980) x 590 x 870 mm |





TECHCOMP GROUP

In addition to Precisa, Techcomp Europe comprises of the following companies:







350-8123-000d1

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